

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶:
C12N 15/12, 1/21, A61K 38/38, C12P
21/02, C12N 15/11, 1/20

A1

(11) International Publication Number:

WO 95/23857

(43) International Publication Date:

8 September 1995 (08.09.95)

(21) International Application Number:

PCT/GB95/00434

(22) International Filing Date:

1 March 1995 (01.03.95)

(30) Priority Data:

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9404270.2

5 March 1994 (05.03.94)

GB

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(81) Designated States: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MN, MW, MX, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TT, UA, UG, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG).

Published

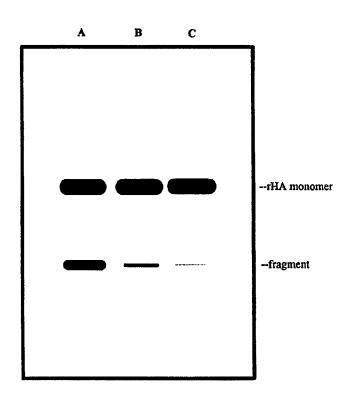
With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: YEAST STRAINS AND MODIFIED ALBUMINS

(57) Abstract

Albumin, for example human albumin, is expressed and secreted in yeast which has been mutated to lack the yeast aspartyl protease 3 (Yap3p) or its equivalent, thereby reducing the production of a 45kD albumin fragment. A further reduction is achieved by additionally deleting the Kex2p function. Alternatively, a modified albumin is prepared which is not susceptible to Yap3p cleavage, for example human albumin which is R410A, K413Q and K414Q.



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YEAST STRAINS AND MODIFIED ALBUMINS

Field of the invention

5 The present invention relates to the production of recombinant human albumin (rHA) by yeast species.

Background and prior art

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- Human serum albumin (HSA) is a protein of 585 amino acids that is responsible for a significant proportion of the osmotic pressure of serum, and also functions as a carrier of endogenous and exogenous ligands. It is used clinically in the treatment of patients with severe burns, shock, or blood loss, and at present is produced commercially by extraction from human blood. The production of recombinant human albumin (rHA) in microorganisms has been disclosed in EP 330 451 and EP 361 991.
 - In recent years yeast species have been widely used as a host organisms for the production of heterologous proteins (reviewed by Romanos *et al*, 1992), including rHA (Sleep *et al*, 1990, 1991; Fleer *et al*, 1991). Yeasts are readily amenable to genetic manipulation, can be grown to high cell density on simple media, and as eukaryotes are suitable for production of secreted as well as cytosolic proteins.
- When S. cerevisiae is utilised to produce rHA, the major secreted protein is mature 67kDa albumin. However, a 45kDa N-terminal fragment of rHA is also observed (Sleep et al, 1990). A similar fragment is obtained when rHA is expressed in Kluyveromyces sp. (Fleer et al, 1991) and Pichia pastoris (EP 510 693). The fragment has the same N-terminal amino acid sequence as mature rHA, but the carboxy terminus is heterogeneous and occurs between

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Phe⁴⁰³ and Val⁴⁰⁹ with the most common termini being Leu⁴⁰⁷ and Val⁴⁰⁹ (Geisow *et al*, 1991), as shown below.

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-Phe-Gln-Asn-Ala-Leu-Leu-Val-Arg-Tyr-Thr-Lys-Lys-Val-Pro-Gln-405 410 415

The amount of fragment produced, as a percentage of total rHA secreted, varies with both the strain and the secretion leader sequence utilised, but is never reduced to zero (Sleep et al, 1990). We have also found that the amount of fragment produced in high cell density fermentation (75-100g/L cell dry weight) is approximately five times higher than in shake flask cultures.

The 45kDa albumin fragment is not observed in serum-derived human serum albumin (HSA), and its presence as non-nature-identical material in the recombinant product is undesirable. The problem addressed by the present invention is to reduce the amount of the 45kDa fragment in the product. The simplest and most obvious approach would have been to have purified it away from the full length albumin, as proposed by Gist-brocades in EP 524 681 (see especially page 4, lines 17-22). However, we have chosen a different approach, namely to try to avoid its production in the first place.

Sleep et al (1990) postulated that rHA fragment is produced within the cell and is not the result of extra-cellular proteolysis. These authors codon-optimised the HSA cDNA from Glu³⁸² to Ser⁴¹⁹ but this had no effect on production of rHA fragment. They noted that a potential Kex2p processing site in the rHA amino acid sequence, Lys⁴¹³Lys⁴¹⁴, is in close proximity to the heterogeneous carboxy terminus of the fragment, but neither use of a kex2 host strain (ie a strain harbouring a mutation in the KEX2 gene such that it does not produce the Kex2p protease), nor removal of the potential cleavage site by site-directed

mutagenesis of the codon for Lys⁴¹⁴, resulted in reduction in the amount of the fragment.

There is a vast array of yeast proteases which could, in principle, be degrading a desired protein product, including (in S. cerevisiae) yscA, yscB, yscY, yscS, other vacuolar proteinases, yscD, yscE, yscF (equivalent to kex2p), yscα, yscIV, yscG, yscH, yscJ, yscE and kex1.

Bourbonnais et al (1991) described an S. cerevisiae endoprotease activity specific for monobasic sites, an example of which (Arg⁴¹⁰) exists in this region of albumin. This activity was later found to be attributable to yeast aspartyl protease 3 (Yap3) (Bourbonnais et al, 1993), an enzyme which was originally described by Egel-Mitani et al (1990) as an endoprotease similar to Kex2p in specificity, in that it cleaved at paired basic residues. Further work suggested that Yap3p is able to cleave monobasic sites and between, and C-terminal to, pairs of basic residues, but that cleavage at both types of sites is dependent on the sequence context (Azaryan et al, 1993; Cawley et al, 1993).

As already discussed, the region of the C-terminus of rHA fragment contains

both a monobasic (Arg⁴¹⁰) and a dibasic site (Lys⁴¹³Lys⁴¹⁴). However, even
though a Kex2p-like proteolytic activity is present in human cells and is
responsible for cleavage of the pro sequence of HSA C-terminal to a pair of
arginine residues, the fragment discussed above is not known to be produced
in humans. This indicates that the basic residues Arg⁴¹⁰, Lys⁴¹³ and Lys⁴¹⁴ are

not recognised by this Kex2p-like protease, in turn suggesting that this region
of the molecule may not be accessible to proteases in the secretory pathway.
Thus, the Yap3p protease could not have been predicted to be responsible for
the production of the 45kDa fragment. In addition, Egel-Mitani *et al* (1990 *Yeast* 6, 127-137) had shown Yap3p to be similar to Kex2p in cleaving the

MFα propheromone. Since removal of the Kex2p function alone does not

reduce the amount of the fragment produced, there was no reason to suppose that removal of the Yap3p function would be beneficial. Indeed, Bourbonnais et al (1993) showed that yap3 strains had a decreased ability to process prosomatostatin, and therefore taught away from using yap3 strains in the production of heterologous proteins.

Summary of the invention

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The solution to the problem identified above is, in accordance with the invention, to avoid or at least reduce production of the fragment in the initial fermentation, rather than to remove it during purification of the albumin. We have now found that, out of the 20 or more yeast proteases which are so far known to exist, it is in fact the Yap3p protease which is largely responsible for the 45kD fragment of rHA produced in yeast. The present invention provides a method for substantially reducing the amount of a 45kDa fragment produced when rHA is secreted from yeast species. The reduction in the amount of fragment both improves recovery of rHA during the purification process, and provides a higher quality of final product. A further, and completely unexpected, benefit of using yap3 strains of yeast is that they can produce 30-50% more rHA than strains having the Yap3p function. This benefit cannot be accounted for merely by the reduction of rHA fragment from $\sim 15\%$ to 3-5%.

Thus, one aspect of the present invention provides a process for preparing albumin by secretion from a yeast genetically modified to produce and secrete the albumin, comprising culturing the yeast in a culture medium such that albumin is secreted into the medium, characterised in that the yeast cells have a reduced level of yeast aspartyl protease 3 proteolytic activity.

Preferably, the said proteolytic activity is an endoprotease activity specific for monobasic sites and for paired basic amino acids in a polypeptide.

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Suitably, the yeast is *S. cerevisiae* which lacks a functional *YAP3* gene. However, the invention is not limited to the use of *S. cerevisiae*, since the problem of 45 kDa fragment production is found also in other yeast genera, for example *Pichia* and *Kluyveromyces*, which shows that they have equivalent proteases (ie Yap3p proteolytic activity); see Clerc *et al* (1994), page 253. We have confirmed this by hybridisation analysis to locate homologues of Yap3p in non-*Saccharomyces* genera. A gene is regarded as a homologue, in general, if the sequence of the translation product has greater than 50% sequence identity to Yap3p. In non-*Saccharomyces* genera, the Yap3p-like protease and its gene may be named differently, but this does not of course alter their essential nature.

The level of fragment can be reduced still further if, as well as substantially eliminating the Yap3p proteolytic activity, the Kex2p function is also substantially eliminated even though, as mentioned above, elimination of the Kex2p function alone does not affect the level of fragment. As in the case of Yap3p, the Kex2p function is not restricted to Saccharomyces; see Gellissen et al (1992), especially the sentence bridging pages 415 and 416, showing that Pichia has a Kex2p function. The genes encoding the Kex2p equivalent activity in Kluyveromyces lactis and Yarrowia lipolytica have been cloned (Tanguy-Rougeau et al, 1988; Enderlin & Ogrydziak, 1994).

A suitable means of eliminating the activity of a protease is to disrupt the host gene encoding the protease, thereby generating a non-reverting strain missing all or part of the gene for the protease (Rothstein, 1983). Alternatively, the activity can be reduced or eliminated by classical mutagenesis procedures or by the introduction of specific point mutations by the process of transplacement (Winston et al, 1983). Preferably, the activity of the enzyme is reduced to at most 50% of the wild-type level, more preferably no more than 25%, 10% or 5%, and most preferably is undetectable. The level of Yap3p proteolytic

activity may be measured by determining the production of the 45 kDa fragment, or by the 125 I- β_h -lipoprotein assay of Azaryan *et al* (1993), also used by Cawley *et al* (1993). Kex2p proteolytic activity may similarly be measured by known assays, for example as set out in Fuller *et al* (1989).

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The albumin may be a human albumin, or a variant thereof, or albumin from any other animal.

By "variants" we include insertions, deletions and substitutions, either conservative or non-conservative, where such changes do not substantially alter the oncotic, useful ligand-binding or non-immunogenic properties of albumin. In particular, we include naturally-occurring polymorphic variants of human albumin; fragments of human albumin which include the region cleaved by Yap3p, for example those fragments disclosed in EP 322 094 (namely HSA (1-15 n), where n is 369 to 419) which are sufficiently long to include the Yap3p-cleaved region (ie where n is 403 to 419); and fusions of albumin (or Yap3p-cleavable portions thereof) with other proteins, for example the kind disclosed in WO 90/13653.

By "conservative substitutions" is intended swaps within groups such as Gly, Ala; Val, Ile, Leu; Asp, Glu; Asn, Gln; Ser, Thr; Lys, Arg; and Phe, Tyr.

Such variants may be made using the methods of protein engineering and sitedirected mutagenesis as described below.

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A second aspect of the invention provides a modified albumin having at least 90% sequence identity to a naturally-occurring albumin, which naturally-occurring albumin is susceptible to cleavage with the *S. cerevisiae* yeast aspartyl protease 3 (Yap3p) when expressed in yeast, characterised in that the modified albumin is not susceptible to such cleavage.

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Preferably, the modified albumin lacks a monobasic amino acid present in the naturally-occurring albumin protein. Suitably, the said monobasic amino acid is arginine. Conveniently, the modified albumin additionally lacks a pair of basic amino acids present in the naturally-occurring albumin, especially any of Lys, Lys; Lys, Arg; Arg, Lys; or Arg, Arg. Thus, in one particular embodiment, the naturally-occurring albumin is human albumin and the modified protein lacks Arg⁴¹⁰ and, optionally, one or both Lys⁴¹³Lys⁴¹⁴ lysines. For example, the modified albumin may be human albumin having the amino acid changes R410A, K413Q, K414Q. Equivalent modifications in bovine serum albumin include replacing the Arg⁴⁰⁸ and/or one or both of Arg⁴¹¹Lys⁴¹². The person skilled in the art will be able to identify monobasic sites and pairs of basic residues in other albumins without difficulty.

The numbering of the residues corresponds to the sequence of normal mature human albumin. If the albumin is a variant (for example a polymorphic form) having a net deletion or addition of residues N-terminal to the position identified, then the numbering refers to the residues of the variant albumin which are aligned with the numbered positions of normal albumin when the two sequences are so aligned as to maximise the apparent homology.

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A third aspect of the invention provides a polynucleotide encoding such a modified albumin.

The DNA is expressed in a suitable yeast (either the DNA being for a modified albumin, or the yeast lacking the Yap3p function) to produce an albumin. Thus, the DNA encoding the albumin may be used in accordance with known techniques, appropriately modified in view of the teachings contained herein, to construct an expression vector, which is then used to transform an appropriate yeast cell for the expression and production of the albumin.

The DNA encoding the albumin may be joined to a wide variety of other DNA sequences for introduction into an appropriate host. The companion DNA will depend upon the nature of the host, the manner of the introduction of the DNA into the host, and whether episomal maintenance or integration is desired.

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Generally, the DNA is inserted into an expression vector, such as a plasmid, in proper orientation and correct reading frame for expression. The vector is then introduced into the host through standard techniques and, generally, it will be necessary to select for transformed host cells.

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Host cells that have been transformed by the recombinant DNA of the invention are then cultured for a sufficient time and under appropriate conditions known to those skilled in the art in view of the teachings disclosed herein to permit the expression and secretion of the albumin, which can then be recovered, as is known.

Useful yeast plasmid vectors are pRS403-406 and pRS413-416 and are generally available from Stratagene Cloning Systems, La Jolla, CA 92037, USA. Plasmids pRS403, pRS404, pRS405 and pRS406 are Yeast Integrating plasmids (YIps) and incorporate the yeast selectable markers *HIS3*, *TRP1*, *LEU2* and *URA3*. Plasmids pRS413-416 are Yeast Centromere plasmids (YCps). Other yeast expression plasmids are disclosed in EP-A-258 067, EP-

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A-286 424 and EP-A-424 117.

The polynucleotide coding sequences encoding the modified albumin of the invention may have additional differences to those required to produce the modified albumin. For example, different codons can be substituted which code for the same amino acid(s) as the original codons. Alternatively, the substitute codons may code for a different amino acid that will not affect the activity or immunogenicity of the albumin or which may improve its activity

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or immunogenicity, as well as reducing its susceptibility to a Yap3p protease activity. For example, site-directed mutagenesis or other techniques can be employed to create single or multiple mutations, such as replacements, insertions, deletions, and transpositions, as described in Botstein and Shortle (1985). Since such modified coding sequences can be obtained by the application of known techniques to the teachings contained herein, such modified coding sequences are within the scope of the claimed invention.

Exemplary genera of yeast contemplated to be useful in the practice of the present invention are Pichia, Saccharomyces, Kluyveromyces, Candida, 10 Hansenula (now reclassified Torulopsis, as Pichia), Histoplasma, Schizosaccharomyces, Citeromyces, Pachysolen, Debaromyces, Metschunikowia, Rhodosporidium, Leucosporidium, Botryoascus, Sporidiobolus, Endomycopsis, and the like. Preferred genera are those selected from the group consisting of 15 Pichia, Saccharomyces, Kluyveromyces, Yarrowia and Hansenula. Examples of Saccharomyces sp. are S. cerevisiae, S. italicus and S. rouxii. Examples of Kluyveromyces sp. are K. fragilis and K. lactis. Examples of Hansenula (Pichia) sp. are H. polymorpha (now Pichia angusta), H. anomala (now P. anomala) and P. pastoris. Y. lipolytica is an example of a suitable Yarrowia 20 species.

Methods for the transformation of *S. cerevisiae* are taught generally in EP 251 744, EP 258 067 and WO 90/01063, all of which are incorporated herein by reference. Suitable promoters for *S. cerevisiae* include those associated with the *PGK1* gene, *GAL1* or *GAL10* genes, *CYC1*, *PHO5*, *TRP1*, *ADH1*, *ADH2*, the genes for glyceraldehyde-3-phosphate dehydrogenase, hexokinase, pyruvate decarboxylase, phosphofructokinase, triose phosphate isomerase, phosphoglucose isomerase, glucokinase, α-mating factor pheromone, a-mating factor pheromone, the *PRB1* promoter, the *GPD1* promoter, and hybrid promoters involving hybrids of parts of 5' regulatory regions with parts of 5'

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regulatory regions of other promoters or with upstream activation sites (eg the promoter of EP-A-258 067).

Convenient regulatable promoters for use in *Schizosaccharomyces pombe* are the thiamine-repressible promoter from the *nmt* gene as described by Maundrell (1990) and the glucose-repressible *fbp1* gene promoter as described by Hoffman & Winston (1990).

Methods of transforming *Pichia* for expression of foreign genes are taught in, for example, Cregg *et al* (1993), and various Phillips patents (eg US 4 857 467, incorporated herein by reference), and *Pichia* expression kits are commercially available from Invitrogen BV, Leek, Netherlands, and Invitrogen Corp., San Diego, California. Suitable promoters include *AOX1* and *AOX2*.

The Gellissen et al (1992) paper mentioned above and Gleeson et al (1986) J. Gen. Microbiol. 132, 3459-3465 include information on Hansenula vectors and transformation, suitable promoters being MOX1 and FMD1; whilst EP 361 991, Fleer et al (1991) and other publications from Rhône-Poulenc Rorer teach how to express foreign proteins in Kluyveromyces spp., a suitable promoter being PGK1.

The transcription termination signal is preferably the 3' flanking sequence of a eukaryotic gene which contains proper signals for transcription termination and polyadenylation. Suitable 3' flanking sequences may, for example, be those of the gene naturally linked to the expression control sequence used, ie may correspond to the promoter. Alternatively, they may be different in which case the termination signal of the *S. cerevisiae ADH1* gene is preferred.

The albumin is initially expressed with a secretion leader sequence, which may be any leader effective in the yeast chosen. Leaders useful in S. cerevisiae

include that from the mating factor α polypeptide (MFα-1) and the hybrid leaders of EP-A-387 319. Such leaders (or signals) are cleaved by the yeast before the mature albumin is released into the surrounding medium. When the yeast strain lacks Kex2p activity (or equivalent) as well as being yap3, it may be advantageous to choose a secretion leader which need not be cleaved from the albumin by Kex2p. Such leaders include those of S. cerevisiae invertase (SUC2) disclosed in JP 62-096086 (granted as 91/036516), acid phosphatase (PHO5), the pre-sequence of MFα-1, β-glucanase (BGL2) and killer toxin; S. diastaticus glucoamylase II; S. carlsbergensis α-galactosidase (MEL1); K. lactis killer toxin; and Candida glucoamylase.

Various non-limiting embodiments of the invention will now be described by way of example and with reference to the accompanying drawings in which:

Figure 1 is a general scheme for the construction of mutated rHA expression plasmids, in which HA is a human albumin coding sequence, L is a sequence encoding a secretion leader, P is the PRB1 promoter, T is the ADH1 terminator, amp is an ampicillin resistance gene and LEU2 is the leucine selectable marker;

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Figure 2 is a drawing representing a Western blot analysis of mutant rHA secreted by *S. cerevisiae*, in which Track A represents the culture supernatant from DB1 cir^o pAYE316 (normal rHA), Track B represents the culture supernatant from DB1 cir⁺ pAYE464 (alteration 1), and Track C represents the culture supernatant from DB1 cir⁺ pAYE468 (alteration 3);

Figure 3 is a scheme of the construction of pAYE515;

Figure 4 is a comparison of rHA fragment production by wild-type and protease-disrupted strains, presented as a drawing of an anti-HSA Western blot

of culture supernatant from shake flask cultures separated by non-reducing 10% SDS/PAGE, in which Track A corresponds to DB1 cir° pAYE316, Track B corresponds to DXY10 cir° pAYE316 (yap3 strain), and Track C corresponds to ABB50 cir° pAYE316 (yap3, kex2 strain);

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Figure 5 is similar to Figure 4 but shows Coomassie Brilliant Blue stained 12.5% SDS Phastgel (Pharmacia) of culture supernatants from fed batch fermentations, namely Track D for the HSA standard, Track E for DB1 cir° pAYE316, Track F for DB1 Δkex2 cir° pAYE522, and Track G for DXY10 cir° pAYE522; and

Figure 6 is a scheme for the construction of pAYE519.

Detailed description of the invention

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All standard recombinant DNA procedures are as described in Sambrook *et al* (1989) unless otherwise stated. The DNA sequences encoding HSA are derived from the cDNA disclosed in EP 201 239.

20 Example 1: Modification of the HSA cDNA.

In order to investigate the role of endoproteases in the generation of rHA fragment, the HSA cDNA (SEQ1 (which includes a sequence encoding the artificial secretion leader sequence of WO 90/01063)) was modified by site-directed mutagenesis. Three separate changes were made to the HSA sequence (SEQ2). The first, using the mutagenic primer FOG1, changed the Arg⁴¹⁰ codon only, replacing it with an Ala codon, leaving intact the dibasic site, Lys⁴¹³Lys⁴¹⁴. The second change, using primer FOG2, changed the residues 407-409, including the C-terminal residues of fragment, from LeuLeuVal to AlaValAla. The third change, using the primer FOG3, altered residues 410-

414 from ArgTyrThrLysLys (SEQ3) to AlaTyrThrGlnGln (SEQ4). The oligonucleotides encoded not only the amino acid changes, but also conservative base changes that create either a *PvuII* or an *SpeI* restriction site in the mutants to facilitate detection of the changed sequences.

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Single-stranded DNA of an M13mp19 clone, mp19.7 (EP 201 239; Figure 2), containing the HSA cDNA was used as the template for the mutagenesis reactions using the In Vitro Mutagenesis System, Version 2 (Amersham International plc) according to the manufacturer's instructions. Individual plaques were selected and sequenced to confirm the presence of the mutations. Double stranded RF DNA was then made from clones with the expected changes and the DNA bearing the mutation was excised on an XbaI/SacI fragment (Figure 1). This was used to replace the corresponding wild-type fragment of pAYE309 (EP 431 880; Figure 2). The presence of the mutated XbaI/SacI fragment within the plasmid was checked by digesting with PvuII or SpeI as appropriate. These HindIII fragments were excised and inserted into the expression vector pAYE219 (Figure 1) to generate the plasmids pAYE464 (alteration 1, R410A), pAYE470 (alteration 2, L407A, L408V, V409A) and pAYE468 (alteration 3, R410A, K413Q, K414Q). These expression plasmids comprise the S. cerevisiae PRB1 promoter (WO 91/02057) driving expression of the HSA/MF α 1 leader sequence (WO 90/01063) fused in-frame with the mutated HA coding sequence which is followed by the ADH1 transcription terminator. The plasmids also contain part of the 2µm plasmid to provide replication functions and the LEU2 gene for selection of transformants.

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pAYE464, pAYE470 and pAYE468 were introduced into *S. cerevisiae* DB1 cir⁺ (*a, leu2*; Sleep *et al*, 1990) by transformation and individual transformants were grown for 3 days at 30°C in 10ml YEPS (1% "/v yeast extract, 2% "/v peptone, 2% "/v sucrose) and then the supernatants were examined by anti-HSA Western blot for the presence of the rHA fragment. The Western blots clearly

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showed that fragment was still produced by the strains harbouring pAYE464, although the level was reduced slightly compared to the control expressing wild-type rHA. The mutations in the plasmid pAYE470 appeared to have no effect on the generation of fragment. However, DB1 cir⁺ pAYE468 showed a novel pattern of HSA-related bands, with little or no fragment.

One example of each of DB1 cir⁺ pAYE464 and DB1 cir⁺ pAYE468 were grown to high cell density by fed batch culture in minimal medium in a fermenter (Collins, 1990). Briefly, a fermenter of 10L working volume was filled to 5L with an initial batch medium containing 50 mL/L of a concentrated salts mixture (Table 1), 10 mL/L of a trace elements solution (Table 2), 50 mL/L of a vitamins mixture (Table 3) and 20 g/L sucrose. An equal volume of feed medium containing 100 mL/L of the salts mixture, 20 mL/L of the trace elements mixture, 100 mL/L of vitamins solution and 500 g/L sucrose was held in a separate reservoir connected to the fermenter by a metering pump. The pH was maintained at 5.7 ± 0.2 by the automatic addition of ammonium hydroxide or sulphuric acid, and the temperature was maintained at 30° C. The stirrer speed was adjusted to give a dissolved oxygen tension of >20% air saturation at 1 v/v/min air flow rate.

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Table 1. Salts Mixture

Chemical	Concentration (g/L)
KH₂PO₄	114.0
MgSO ₄	12.0
CaCl ₂ .6H ₂ O	3.0
Na ₂ EDTA	2.0

Table 2. Trace Elements Solution

Chemical	Concentration (g/L)
ZnSO ₄ .7H ₂ O	3.0
FeSO ₄ .7H ₂ O	10.0
MnSO ₄ .4H ₂ O	3.2
CuSO₄.5H₂O	0.079
H ₃ BO ₃	1.5
KI	0.2
Na ₂ MoO ₄ .2H ₂ O	0.5
CoCl ₂ .6H ₂ O	0.56
H_3PO_4	75mL/L

Table 3. Vitamins Solution

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Chemical	Concentration (g/L)
Ca pantothenate	1.6
Nicotinic acid	1.2
m inositol	12.8
Thiamine HCl	0.32
Pyridoxine HCl	0.8
Biotin	0.008

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The fermenter was inoculated with 100 mL of an overnight culture of *S. cerevisiae* grown in buffered minimal medium (Yeast nitrogen base [without amino acids, without ammonium sulphate, Difco] 1.7 g/L, (NH₄)₂SO₄ 5 g/L, citric acid monohydrate 6.09 g/L, Na₂HPO₄ 20.16 g/L, sucrose 20 g/L, pH6.5). The initial batch fermentation proceeded until the carbon source had been consumed, at which point the metering pump was switched on and the addition of feed was computer controlled (the micro MFCS system, B. Braun,

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Melsungen, Germany) using an algorithm based on that developed by Wang et al (1979). A mass spectrometer was used in conjunction with the computer control system to monitor the off gases from the fermentation and to control the addition of feed to maintain a set growth rate (eg 0.1 h⁻¹). Maximum conversion of carbon substrate into biomass is achieved by maintaining the respiratory coefficient below 1.2 (Collins, 1990) and, by this means, cell densities of approximately 100 g/L cell dry weight can be achieved. The culture supernatants were compared with those of a wild-type rHA producer by Coomassie-stained SDS/PAGE and by Western blot. These indicated (Figure 2) that, whilst elimination of the monobasic Arg⁴¹⁰ (pAYE464) did reduce the level of the fragment by a useful amount, removal of both potential protease sites (pAYE468) almost abolished the 45kDa fragment.

The above data suggested that the generation of rHA fragment might be due to endoproteolytic attack, though the absence of an effect of removal of the potential Kex2p site Lys⁴¹³Lys⁴¹⁴ (Sleep *et al*, 1990, and confirmed by other studies not noted here) unless combined with elimination of Arg⁴¹⁰, had suggested a complex etiology. The reduction in the amount of fragment with the mutated rHA could in principle be due to an effect of the changes on the kinetics of folding of the molecule and not due to the removal of protease cleavage sites.

Example 2: Disruption of the YAP3 gene.

The YAP3 gene encoding yeast aspartyl protease 3 was mutated by the process of gene disruption (Rothstein 1983) which effectively deleted part of the YAP3 coding sequence, thereby preventing the production of active Yap3p.

Four oligonucleotides suitable for PCR amplification of the 5' and 3' ends of the YAP3 gene (Egel-Mitani et al, 1990) were synthesised using an Applied

Biosystems 380B Oligonucleotide Synthesiser. To assist the reader, we include as SEQ15 the sequence of the YAP3 gene, of which 541-2250 is the coding sequence.

5 5' end

YAP3A: 5'-CGTCAGACCTTGCATGCAGCCAAGACACCCTCACATAGC-3'

(SEQ5)

YAP3B: 5'-CCGTTACGTTCTGTGGTGGCATGCCCACTTCCAAGTCCACCG-3'

(SEQ6)

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3' end

YAP3C: 5'-GCGTCTCATAGTGGAAAAGCTTCTAAATACGACAACTTCCCC-3'

(SEQ7

YAP3D: 5'-CCCAAAATGGTACCTGTGTCATCACTCGTTGGGATAATACC-3'

(SEQ8)

PCR reactions were carried out to amplify individually the 5' and 3' ends of the YAP3 gene from S. cerevisiae genomic DNA (Clontech Laboratories, Inc). Conditions were as follows: $2.5\mu g/ml$ genomic DNA, $5\mu g/ml$ of each primer, denature at 94°C 61 seconds, anneal at 37°C 121 secs, extend at 72°C 181 secs for 40 cycles, followed by a 4°C soak, using a Perkin-Elmer-Cetus Thermal Cycler and a Perkin-Elmer-Cetus PCR kit according to the manufacturer's recommendations. Products were analysed by gel electrophoresis and were found to be of the expected size. The 5' fragment was digested with SphI and cloned into the SphI site of pUC19HX (pUC19 lacking a HindIII site) to give pAYE511 (Figure 3), in which the orientation is such that YAP3 would be transcribed towards the KpnI site of the pUC19HX polylinker. The 3' YAP3 fragment was digested with HindIII and Asp718 (an isoschizomer of KpnI) and ligated into pUC19 digested with HindIII/Asp718 to give pAYE512. Plasmid DNA sequencing was carried out on the inserts to confirm that the desired sequences had been cloned. The HindIII/Asp718 fragment of pAYE512 was then subcloned into the corresponding sites of pAYE511 to give pAYE513 (Fig 3), in which the 5' and 3' regions of YAP3

are correctly orientated with a unique *HindIII* site between them. The *URA3* gene was isolated from YEp24 (Botstein *et al*, 1979) as a *HindIII* fragment and then inserted into this site to give pAYE515 (Fig 3), with *URA3* flanked by the 5' and 3' regions of *YAP3*, and transcribed in the opposite direction to *YAP3*.

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A ura3 derivative of strain DB1 ciro pAYE316 (Sleep et al, 1991) was obtained by random chemical mutagenesis and selection for resistance to 5fluoro-orotic acid (Boeke et al, 1987). The strain was grown overnight in 100 mL buffered minimal medium and the cells were collected by centrifugation and then washed once with sterile water. The cells were then resuspended in 10 mL sterile water and 2 mL aliquots were placed in separate 15 mL Falcon tubes. A 5 mg/mL solution of N-methyl-N'-nitro-N-nitrosoguanidine (NTG) was then added to the tubes as follows: $0 \mu L$, $20 \mu L$, $40 \mu L$, $80 \mu L$ or 160 μ L. The cells were then incubated at 30°C for 30 min and then centrifuged and washed three times with sterile water. Finally, the cells were resuspended in 1 mL YEP (1% w/v yeast extract, 2% w/v Bacto peptone) and stored at 4°C. The percentage of cells that survived the mutagenic treatment was determined by spreading dilutions of the samples on YEP plates containing 2% w/v sucrose and incubating at 30°C for 3 days. Cells from the treatment which gave approximately 50% survival were grown on YEP plates containing 2% w/v sucrose and then replica-plated onto YNB minimal medium containing 2% w/v sucrose and supplemented with 5-fluoro-orotic acid (1 mg/mL) and uracil (50 μ g/mL). Colonies able to grow on this medium were purified, tested to verify that they were unable to grow in the absence of uracil supplementation and that this defect could be corrected by introduction of the URA3 gene by transformation. One such strain, DBU3 cir° pAYE316, was transformed with the SphI/Asp718 YAP3-URA3-YAP3 fragment of pAYE515 with selection for Ura+ colonies. A Southern blot of digested genomic DNA of a number of transformants was probed with the 5' and 3' ends of the YAP3 gene and confirmed the disruption of the YAP3 gene. An anti-HSA Western blot of

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YEPS shake-flask supernatants of two transformants indicated that disruption of YAP3 markedly reduced rHA fragment levels.

One yap3 derivative of DBU3 cir° pAYE316, designated DXY10 cir° pAYE316, was grown several times by fed-batch fermentation in minimal medium to high cell dry weight. When supernatants were examined by Coomassie-stained PAGE and anti-HSA Western blot (Figs 4 and 5), the reduction in the level of rHA 45kDa fragment was clearly apparent; estimates of the amount of the degradation product vary from ¹/₃ to ¹/₅ of the levels seen with the YAP3 parent. The amount of rHA produced was not adversely affected by the yap3 mutation, indeed DXY10 cir° pAYE316 was found to produce 30-50% more rHA than the YAP3 equivalent, DB1 cir° pAYE316. Despite the fact that cleavage of the leader sequence from the HA sequence is C-terminal to a pair of basic residues, the rHA was found to have the correct N-terminus.

The fermentation broth was centrifuged to remove the cells and then subject to affinity chromatographic purification as follows. The culture supernatant was passed through a Cibacron Blue F3GA Sepharose column (Pharmacia) which was then washed with 0.1M phosphate glycine buffer, pH8.0. The rHA was then eluted from the column with 2M NaCl, 0.1M phosphate glycine, pH8.0, at which point it was >95% pure. It may be purified further by techniques known in the art.

The albumin may alternatively be purified from the culture medium by any of the variety of known techniques for purifying albumin from serum or fermentation culture medium, for example those disclosed in WO 92/04367, Maurel et al (1989), Curling (1980) and EP 524 681.

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Example 3: Disruption of the KEX2 gene in a yap3 strain.

To construct a strain lacking both Yap3p and Kex2p activity, a *lys2* derivative of yeast strain DXY10 cir° (pAYE316) was obtained by random chemical mutagenesis and selection for resistance to α -amino adipate (Barnes and Thorner, 1985). Cells were mutagenised as in Example 2 and then plated on YNB minimal medium containing 2% w/v sucrose and supplemented with 2 mg/mL DL- α -amino adipate as the sole nitrogen source and 30 μ g/mL lysine. Colonies able to grow on this medium were purified and tested to verify that they were unable to grow in the absence of lysine supplementation and that this defect could be corrected by the introduction of the *LYS2* gene by transformation. This strain was then mutated by the process of gene disruption which effectively disrupted part of the *KEX2* coding sequence, thereby preventing production of active Kex2p. To assist the reader, the sequence of the *KEX2* gene is reproduced herein as SEQ14, of which 1329-3773 is the coding sequence.

Four oligonucleotides suitable for PCR amplification of the 5' and 3' ends of the *KEX2* gene (Fuller *et al*, 1989) were synthesised using an Applied Biosystems 380B Oligonucleotide Synthesiser.

5' end

KEX2A: 5'-CCATCTGGATCCAATGGTGCTTTGGCCAAATAAATAGTTTCAGC-3'
(SEQ9)
KEX2B: 5'-GCTTCTTTTACCGGTAACAAGCTTGAGTCCATTGG-3'
(SEQ10)

3' end

KEX2C: 5'-GGTAAGGTTTAGTCGACCTATTTTTTGTTTTGTCTGC-3'

(SEQ11)

KEX2D: 5'-GGAAACGTATGAATTCGATATCATTGATACAGACTCTGAGTACG-3'

(SEQ12)

PCR reactions were carried out to amplify individually the 5' and 3' ends of the KEX2 gene from S. cerevisiae genomic DNA (Clontech Laboratories Inc). Conditions were as follows: 2.5 μg/ml genomic DNA, 5 μg/ml of each primer, denature 94°C 61s, anneal 37°C 121s, extend 72°C 181s for 40 cycles, followed by a 4°C soak, using a Perkin-Elmer-Cetus Thermal Cycler and a Perkin-Elmer-Cetus PCR kit according to the manufacturer's recommendations. Products were analysed by gel electrophoresis and were found to be of the expected size (0.9 kb for the 5' product and 0.62 kb for the 3' product). The 5' product was digested with BamHI and HindIII and the 3' product was digested with HindIII and SalI and then the two fragments were together cloned into pUC19HX digested with BamHI and SalI. A 4.8 kb HindIII fragment comprising the S. cerevisiae LYS2 gene (Barnes & Thorner, 1985) was then inserted into the resulting plasmid at HindIII (ie between the two KEX2 fragments) to form pAYE519 (Fig 6).

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The *lys2* derivative of DXY10 cir° (pAYE316), *lys2-16*, was transformed with the 6.0 kb *KEX2-LYS2-KEX2* fragment of pAYE519, selecting for Lys⁺ colonies. A Southern blot of digested genomic DNA of a number of transformants was probed with the 5' and 3' ends of the *KEX2* gene and confirmed the disruption of the *KEX2* gene. An anti-HSA Western blot of YEPS shake-flask culture supernatants of these transformants indicated that disruption of *KEX2* in a *yap3* strain reduced the level of rHA fragment still further, despite the lack of an effect of disruption of *KEX2* alone in Example 4 below. Analysis of the rHA produced by one such strain, ABB50, indicated that the leader sequence was incorrectly processed, leading to an abnormal N-terminus.

The strain ABB50 (pAYE316) was cured of its plasmid (Sleep et al, 1991) and transformed with a similar plasmid, pAYE522, in which the hybrid leader sequence was replaced by the S. cerevisiae invertase (SUC2) leader sequence

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such that the encoded leader and the junction with the HSA sequence were as follows:

MLLQAFLFLLAGFAAKISA↓DAHKS

HSA

(SEQ13)

Invertase leader

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In this construct, cleavage of the leader sequence from HSA does not rely upon activity of the Kex2 protease. The strain ABB50 (pAYE522) was found to produce rHA with a similarly very low level of rHA fragment, but in this instance the N-terminus corresponded to that of serum-derived HSA, ie there was efficient and precise removal of the leader sequence.

Example 4: Disruption of the KEX2 gene alone (Comparative Example).

By a similar method to that disclosed in Example 3 the KEX2 gene was disrupted in S. cerevisiae. This strain had the Yap3p proteolytic activity and was therefore not within the scope of the invention. When this strain was grown in fed batch fermentation the rHA produced contained similar amounts of fragment to that produced by strains with an intact KEX2 gene. In addition, the overall level of rHA was reduced and the leader sequence was not correctly processed, leading to an abnormal N-terminus.

Example 5: Identification of equivalent protease in *Pichia*.

As noted above, non-Saccharomyces yeast similarly produce the undesirable fragment of rHA and therefore have the Yap3p proteolytic activity. We have confirmed this by performing Southern hybridisations of Pichia angusta DNA, using the S. cerevisiae YAP3 gene as a probe. A specific DNA fragment was identified, showing that, not only is the Yap3p proteolytic activity present in P. angusta, but a specific homologue of the YAP3 gene is present also.

The method of Southern hybridization used for detection of the YAP3 homologue can be adapted to clone the gene sequence from a genomic DNA library of *Pichia* DNA using standard procedures (Sambrook *et al*, 1989). Disruption of the YAP3 homologue in *Pichia sp.* can be achieved using similar techniques to those used above for *Saccharomyces* (Cregg and Madden, 1987).

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SEQUENCE LISTING

(1) CENEDAL	T THEODYNETON.	
(i) A	PPLICANT: (A) NAME: Delta Biotechnology Limited (B) STREET: Castle Court, Castle Boulevard (C) CITY: Nottingham (D) STATE: Nottinghamshire (E) COUNTRY: United Kingdom (F) POSTAL CODE (ZIP): NG7 1FD	
(ii) T	ITLE OF INVENTION: Yeast strains and modified albumins	
(iii) N	UMBER OF SEQUENCES: 15	
` '	OMPUTER READABLE FORM: (A) MEDIUM TYPE: Floppy disk (B) COMPUTER: IBM PC compatible (C) OPERATING SYSTEM: PC-DOS/MS-DOS (D) SOFTWARE: PatentIn Release #1.0, Version #1.25 (EPO)	
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(ii) M	OLECULE TYPE: cDNA to mRNA	
(iii) H	YPOTHETICAL: NO	
(iii) A	NTI-SENSE: NO	
(vi) O	RIGINAL SOURCE: (A) ORGANISM: Homo sapiens	
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 - (B) TYPE: amino acid
 (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 2:

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Ser Leu His Thr Leu Phe Gly Asp Lys Leu Cys Thr Val Ala Thr Leu 65 70 75 80

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Pro Arg Leu Val Arg Pro Glu Val Asp Val Met Cys Thr Ala Phe His 115 120 125

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Cys Leu Leu Pro Lys Leu Asp Glu Leu Arg Asp Glu Gly Lys Ala Ser 180 185 190

Ser Ala Lys Gln Arg Leu Lys Cys Ala Ser Leu Gln Lys Phe Gly Glu 195 200 205

Arg Ala Phe Lys Ala Trp Ala Val Ala Arg Leu Ser Gln Arg Phe Pro 210 215 220

Lys Ala Glu Phe Ala Glu Val Ser Lys Leu Val Thr Asp Leu Thr Lys 225 230 235 240

Val His Thr Glu Cys Cys His Gly Asp Leu Leu Glu Cys Ala Asp Asp 245 250 255

Arg Ala Asp Leu Ala Lys Tyr Ile Cys Glu Asn Gln Asp Ser Ile Ser 260 265 270

Ser Lys Leu Lys Glu Cys Cys Glu Lys Pro Leu Leu Glu Lys Ser His 275 280 285

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Cys Tyr Ala Lys Val Phe Asp Glu Phe Lys Pro Leu Val Glu Glu Pro

Gln Asn Leu Ile Lys Gln Asn Cys Glu Leu Phe Glu Gln Leu Gly Glu

Tyr Lys Phe Gln Asn Ala Leu Leu Val Arg Tyr Thr Lys Lys Val Pro

Gln Val Ser Thr Pro Thr Leu Val Glu Val Ser Arg Asn Leu Gly Lys

Val Gly Ser Lys Cys Cys Lys His Pro Glu Ala Lys Arg Met Pro Cys

Ala Glu Asp Tyr Leu Ser Val Val Leu Asn Gln Leu Cys Val Leu His

Glu Lys Thr Pro Val Ser Asp Arg Val Thr Lys Cys Cys Thr Glu Ser 465 470

Leu Val Asn Arg Arg Pro Cys Phe Ser Ala Leu Glu Val Asp Glu Thr

Tyr Val Pro Lys Glu Phe Asn Ala Glu Thr Phe Thr Phe His Ala Asp 505

Ile Cys Thr Leu Ser Glu Lys Glu Arg Gln Ile Lys Lys Gln Thr Ala

Leu Val Glu Leu Val Lys His Lys Pro Lys Ala Thr Lys Glu Gln Leu

Lys Ala Val Met Asp Asp Phe Ala Ala Phe Val Glu Lys Cys Cys Lys

Ala Asp Asp Lys Glu Thr Cys Phe Ala Glu Glu Gly Lys Lys Leu Val 570

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(2) INFORMATION FOR SEQ ID NO: 3:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 5 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: peptide

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- (iii) HYPOTHETICAL: NO
- (iii) ANTI-SENSE: NO
 - (v) FRAGMENT TYPE: internal
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 3:

Arg Tyr Thr Lys Lys

- (2) INFORMATION FOR SEQ ID NO: 4:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 5 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: peptide
 - (iii) HYPOTHETICAL: NO
 - (iii) ANTI-SENSE: NO
 - (v) FRAGMENT TYPE: internal
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 4:

Ala Tyr Thr Gln Gln 1 5

- (2) INFORMATION FOR SEQ ID NO: 5:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 39 base pairs
 - (B) TYPE: nucleic acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: DNA (genomic)
 - (iii) HYPOTHETICAL: NO
 - (iii) ANTI-SENSE: NO
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 5: CGTCAGACCT TGCATGCAGC CAAGACACCC TCACATAGC

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- (2) INFORMATION FOR SEQ ID NO: 6:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 42 base pairs
 - (B) TYPE: nucleic acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: DNA (genomic)

(iii) ANTI-SENSE: NO

(iii)	HYPOTHETICAL: NO	
(iii)	ANTI-SENSE: YES	
(xi)	SEQUENCE DESCRIPTION: SEQ ID NO: 6:	
CCGTTACGT	TT CTGTGGTGGC ATGCCCACTT CCAAGTCCAC CG	42
(2) INFO	RMATION FOR SEQ ID NO: 7:	
(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 42 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii)	MOLECULE TYPE: DNA (genomic)	
(iii)	HYPOTHETICAL: NO	
(iii)	ANTI-SENSE: NO	
(xi)	SEQUENCE DESCRIPTION: SEQ ID NO: 7:	
GCGTCTCAT	TA GTGGAAAAGC TTCTAAATAC GACAACTTCC CC	42
(2) INFO	RMATION FOR SEQ ID NO: 8:	
(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii)	MOLECULE TYPE: DNA (genomic)	
(iii)	HYPOTHETICAL: NO	
(iii)	ANTI-SENSE: YES	
	•	
(xi)	SEQUENCE DESCRIPTION: SEQ ID NO: 8:	
CCCAAAAT	GG TACCTGTGTC ATCACTCGTT GGGATAATAC C	41
(2) INFO	RMATION FOR SEQ ID NO: 9:	
(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 44 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii)	MOLECULE TYPE: DNA (genomic)	
(iii)	HYPOTHETICAL: NO	

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 9:	
CCATCTGGAT CCAATGGTGC TTTGGCCAAA TAAATAGTTT CAGC	44
(2) INFORMATION FOR SEQ ID NO: 10:	
 (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 35 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear 	
(ii) MOLECULE TYPE: DNA (genomic)	
(iii) HYPOTHETICAL: NO	
(iii) ANTI-SENSE: YES	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 10:	
GCTTCTTTTA CCGGTAACAA GCTTGAGTCC ATTGG	35
(2) INFORMATION FOR SEQ ID NO: 11:	
 (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 37 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear 	
(ii) MOLECULE TYPE: DNA (genomic)	
(iii) HYPOTHETICAL: NO	
(iii) ANTI-SENSE: NO	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 11:	
GGTAAGGTTT AGTCGACCTA TTTTTTGTTT TGTCTGC	37
(2) INFORMATION FOR SEQ ID NO: 12:	
 (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 44 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear 	
(ii) MOLECULE TYPE: DNA (genomic)	
(iii) HYPOTHETICAL: NO	
(iii) ANTI-SENSE: YES	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 12:	
GGAAACGTAT GAATTCGATA TCATTGATAC AGACTCTGAG TACG	44
(2) INFORMATION FOR SEQ ID NO: 13:	

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 24 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: peptide
- (iii) HYPOTHETICAL: NO
- (iii) ANTI-SENSE: NO
 - (v) FRAGMENT TYPE: N-terminal
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 13:

Met Leu Leu Gln Ala Phe Leu Phe Leu Leu Ala Gly Phe Ala Ala Lys

Ile Ser Ala Asp Ala His Lys Ser 20

- (2) INFORMATION FOR SEQ ID NO: 14:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 4106 base pairs
 - (B) TYPE: nucleic acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: DNA (genomic)
 - (iii) HYPOTHETICAL: NO
 - (iii) ANTI-SENSE: NO
 - (vi) ORIGINAL SOURCE:
 - (A) ORGANISM: Saccharomyces cerevisiae
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 14:

GAATTCTCTG	TTGACTACTA	AACTGAGAGA	ATTTGCCGAG	ACTCTAAGAA	CAGCTTTGAA	60
AGAGCGTTCT	GCCGATGATT	CCATAATTGT	CACTCTGAGA	GAGCAAATGC	AAAGAGAAAT	120
CTTCAGGTTG	ATGTCGTTGT	TCATGGACAT	ACCTCCAGTG	CAACCAAACG	AGCAATTCAC	180
TTGGGAATAC	GTTGACAAAG	ACAAGAAAAT	CCACACTATC	AAATCGACTC	CGTTAGAATT	240
TGCCTCCAAA	TACGCAAAAT	TGGACCCTTC	CACGCCAGTC	TCATTGATCA	ATGATCCAAG	300
ACACCATATG	GTAAATTAAT	TAAGATCGAT	CGTTTAGGAA	ACGTCCTTGG	CGGAGATGCC	360
GTGATTTACT	TAAATGTTGA	CAATGAAACA	CTATCTAAAT	TGGTTGTTAA	GAGATTACAA	420
AATAACAAAG	CTGTCTTTTT	TGGATCTCAC	ACTCCAAAGT	TCATGGACAA	GAAAACTGGT	480
GTCATGGATA	TTGAATTGTG	GAACTATCCT	GCCATGGCTA	TAATTTACCT	CAGCAAAAGG	540
CATCCGGTAT	TAGATACCAT	GAAAGTTTGA	TGACTCATGC	TATGTTGGAT	CACTGGCTGC	600
CACGTCGATG	AAACGTCTAA	ATTACCACTT	CGCTACCGTC	TGAAAATTCC	TGGGGTAAAG	660

ACTCCGGTAA	AGACGGATTA	TACGTGATGA	CTCAAAAGTA	CTTCGAGGAG	TACTGCTTTC	720
AAATTGTGGT	CGATATCAAT	GAATTGCCAA	AAGAGCTGGC	TTCAAAATTC	ACCTCAGGTA	780
AGGAAGAGCC	GATTGTCTTG	CCCATCTGGA	CCCAATGGTG	CTTTGGCCAA	ATAAATAGTT	840
TCAGCAGCTC	TGATGTAGAT	ACACGTATCT	CGACATGTTT	TATTTTTACT	ATACATACAT	900
AAAAGAAATA	AAAAATGATA	ACGTGTATAT	TATTATTCAT	ATAATCAATG	AGGGTCATTT	960
TCTGAAACGC	AAAAAACGGT	AAATGGAAAA	AAAATAAAGA	TAGAAAAAGA	AAACAAACAA	1020
AGGAAAGGTT	AGCATATTAA	ATAACTGAGC	TGATACTTCA	ACAGCATCGC	TGAAGAGAAC	1080
AGTATTGAAA	CCGAAACATT	TTCTAAAGGC	AAACAAGGTA	CTCCATATTT	GCTGGACGTG	1140
TTCTTTCTCT	CGTTTCATAT	GCATAATTCT	GTCATAAGCC	TGTTCTTTTT	CCTGGCTTAA	1200
ACATCCCGTT	TTGTAAAAGA	GAAATCTATT	CCACATATTT	CATTCATTCG	GCTACCATAC	1260
TAAGGATAAA	CTAATCCCGT	TGTTTTTTGG	CCTCGTCACA	TAATTATAAA	CTACTAACCC	1320
ATTATCAGAT	GAAAGTGAGG	AAATATATTA	CTTTATGCTT	TTGGTGGGCC	TTTTCAACAT	1380
CCGCTCTTGT	ATCATCACAA	CAAATTCCAT	TGAAGGACCA	TACGTCACGA	CAGTATTTTG	1440
CTGTAGAAAG	CAATGAAACA	TTATCCCGCT	TGGAGGAAAT	GCATCCAAAT	TGGAAATATG	1500
AACATGATGT	TCGAGGGCTA	CCAAACCATT	ATGTTTTTC	AAAAGAGTTG	CTAAAATTGG	1560
GCAAAAGATC	ATCATTAGAA	GAGTTACAGG	GGGATAACAA	CGACCACATA	TTATCTGTCC	1620
ATGATTTATT	CCCGCGTAAC	GACCTATTTA	AGAGACTACC	GGTGCCTGCT	CCACCAATGG	1680
ACTCAAGCTT	GTTACCGGTA	AAAGAAGCTG	AGGATAAACT	CAGCATAAAT	GATCCGCTTT	1740
TTGAGAGGCA	GTGGCACTTG	GTCAATCCAA	GTTTTCCTGG	CAGTGATATA	AATGTTCTTG	1800
ATCTGTGGTA	CAATAATATT	ACAGGCGCAG	GGGTCGTGGC	TGCCATTGTT	GATGATGGCC	1860
TTGACTACGA	AAATGAAGAC	TTGAAGGATA	ATTTTTGCGC	TGAAGGTTCT	TGGGATTTCA	1920
ACGACAATAC	CAATTTACCT	AAACCAAGAT	TATCTGATGA	CTACCATGGT	ACGAGATGTG	1980
CAGGTGAAAT	AGCTGCCAAA	AAAGGTAACA	ATTTTTGCGG	TGTCGGGGTA	GGTTACAACG	2040
СТААААТСТС	AGGCATAAGA	ATCTTATCCG	GTGATATCAC	TACGGAAGAT	GAAGCTGCGT	2100
CCTTGATTTA	TGGTCTAGAC	GTAAACGATA	TATATTCATG	CTCATGGGGT	CCCGCTGATG	2160
ACGGAAGACA	TTTACAAGGC	CCTAGTGACC	TGGTGAAAAA	GGCTTTAGTA	AAAGGTGTTA	2220
CTGAGGGAAG	AGATTCCAAA	GGAGCGATTT	ACGTTTTTGC	CAGTGGAAAT	GGTGGAACTC	2280
GTGGTGATAA	TTGCAATTAC	GACGGCTATA	CTAATTCCAT	ATATTCTATT	ACTATTGGGG	2340
CTATTGATCA	CAAAGATCTA	CATCCTCCTT	ATTCCGAAGG	TTGTTCCGCC	GTCATGGCAG	2400
TCACGTATTC	TTCAGGTTCA	GGCGAATATA	TTCATTCGAG	TGATATCAAC	GGCAGATGCA	2460
GTAATAGCCA	CGGTGGAACG	TCTGCGGCTG	CTCCATTAGC	TGCCGGTGTT	TACACTTTGT	2520
TACTAGAAGC	CAACCCAAAC	CTAACTTGGA	GAGACGTACA	GTATTTATCA	ATCTTGTCTG	2580
CGGTAGGGTT	AGAAAAGAAC	GCTGACGGAG	ATTGGAGAGA	TAGCGCCATG	GGGAAGAAAT	2640

ACTCTCATCG	CTATGGCTTT	GGTAAAATCG	ATGCCCATAA	GTTAATTGAA	ATGTCCAAGA	2700
CCTGGGAGAA	TGTTAACGCA	CAAACCTGGT	TTTACCTGCC	AACATTGTAT	GTTTCCCAGT	2760
CCACAAACTC	CACGGAAGAG	ACATTAGAAT	CCGTCATAAC	CATATCAGAA	AAAAGTCTTC	2820
AAGATGCTAA	CTTCAAGAGA	ATTGAGCACG	TCACGGTAAC	TGTAGATATT	GATACAGAAA	2880
TTAGGGGAAC	TACGACTGTC	GATTTAATAT	CACCAGCGGG	GATAATTTCA	AACCTTGGCG	2940
TTGTAAGACC	AAGAGATGTT	TCATCAGAGG	GATTCAAAGA	CTGGACATTC	ATGTCTGTAG	3000
CACATTGGGG	TGAGAACGGC	GTAGGTGATT	GGAAAATCAA	GGTTAAGACA	ACAGAAAATG	3060
GACACAGGAT	TGACTTCCAC	AGTTGGAGGC	TGAAGCTCTT	TGGGGAATCC	ATTGATTCAT	3120
CTAAAACAGA	AACTTTCGTC	TTTGGAAACG	ATAAAGAGGA	GGTTGAACCA	GCTGCTACAG	3180
AAAGTACCGT	ATCACAATAT	TCTGCCAGTT	CAACTTCTAT	TTCCATCAGC	GCTACTTCTA	3240
CATCTTCTAT	CTCAATTGGT	GTGGAAACGT	CGGCCATTCC	CCAAACGACT	ACTGCGAGTA	3300
CCGATCCTGA	TTCTGATCCA	AACACTCCTA	AAAAACTTTC	CTCTCCTAGG	CAAGCCATGC	3360
ATTATTTTTT	AACAATATTT	TTGATTGGCG	CCACATTTTT	GGTGTTATAC	TTCATGTTTT	3420
TTATGAAATC	AAGGAGAAGG	ATCAGAAGGT	CAAGAGCGGA	AACGTATGAA	TTCGATATCA	3480
TTGATACAGA	CTCTGAGTAC	GATTCTACTT	TGGACAATGG	AACTTCCGGA	ATTACTGAGC	3540
CCGAAGAGGT	TGAGGACTTC	GATTTTGATT	TGTCCGATGA	AGACCATCTT	GCAAGTTTGT	3600
CTTCATCAGA	AAACGGTGAT	GCTGAACATA	CAATTGATAG	TGTACTAACA	AACGAAAATC	3660
CATTTAGTGA	CCCTATAAAG	CAAAAGTTCC	CAAATGACGC	CAACGCAGAA	TCTGCTTCCA	3720
ATAAATTACA	AGAATTACAG	CCTGATGTTC	CTCCATCTTC	CGGACGATCG	TGATTCGATA	3780
TGTACAGAAA	GCTTCAAATT	ACAAAATAGC	ATTTTTTCT	TATAGATTAT	AATACTCTCT	3840
CATACGTATA	CGTATATGTG	TATATGATAT	ATAAACAAAC	ATTAATATCC	TATTCCTTCC	3900
GTTTGAAATC	CCTATGATGT	ACTTTGCATT	GTTTGCACCC	GCGAATAAAA	TGAAAACTCC	3960
GAACCGATAT	ATCAAGCACA	TAAAAGGGGA	GGGTCCAATT	AATGCATATT	TAAGACCACA	4020
GCTGAATAAC	TTTAAAACGG	CAGACAAAAC	AAAAAATAGG	TCGAATAAAC	CTTACCTGCC	4080
TAGAAGGAAT	GACAGCAGCT	AATAAG				4106

(2) INFORMATION FOR SEQ ID NO: 15:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 2526 base pairs

 - (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: DNA (genomic)
- (iii) HYPOTHETICAL: NO
- (iii) ANTI-SENSE: NO
- (vi) ORIGINAL SOURCE:
 - (A) ORGANISM: Saccharomyces cerevisiae

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 15:

CCGTTTTCTT	TTCGTAAAAA	AAAACAATAG	ACACTATATA	TAGACACTTT	TTCCTTTCCT	60
TCTTTGCGCG	ATTTCAAGAG	GAAAAGCATA	CTTAAATAAG	AATATTCCTA	AAACACACGT	120
TCTGACGCGT	CAATTAGATC	GTCAGACCTT	GCATGCAGCC	AAGACACCCT	CACATAGCAC	180
TGCCTCCTTC	CTCCTCTTTT	CTGTCACCAC	CTCACCTCCC	TCGTCCACTC	AACTGAGTGG	240
CTTTTCGCTC	CTTTTATACT	GCGCCATGAG	TAGTTTTCGT	TTCACTGATG	TGTCCGAAAA	300
AATTGAGGTT	TCATAAAAA	ATTCGTGGAC	TTATTTATGG	AGAAACAGGG	AAATCCGACT	360
ACTTAAGAAA	AGGGTGTCAA	AGAGGATTTA	CTTTTTTCCT	TCTTTTTGCA	TTTGTTCCTA	420
TTTCCGCAAT	TGGACGGTTA	TTAAGAAGAA	CGCAATTGGC	TTTTCTGTAT	ATTAAAATAC	480
ATAGCGTAAT	AAAAAGATAA	GGTGAACACC	AAGCATATAG	TATAATATTA	CCTACCACAT	540
ATGAAACTGA	AAACTGTAAG	ATCTGCGGTC	CTTTCGTCAC	TCTTTGCATC	GCAGGTTCTC	600
GGTAAGATAA	TACCAGCAGC	AAACAAGCGC	GACGACGACT	CGAATTCCAA	GTTCGTCAAG	660
TTGCCCTTTC	ATAAGCTTTA	CGGGGACTCG	CTAGAAAATG	TGGGAAGCGA	CAAAAAACCG	720
GAAGTACGCC	TATTGAAGAG	GGCTGACGGT	TATGAAGAAA	TTATAATTAC	CAACCAGCAA	780
AGTTTCTATT	CGGTGGACTT	GGAAGTGGGC	ACCCCACCAC	AGAACGTAAC	GGTCCTGGTG	840
GACACAGGCT	CCTCTGATCT	ATGGATTATG	GGCTCGGATA	ATCCATACTG	TTCTTCGAAC	900
AGTATGGGTA	GTAGCCGGAG	ACGTGTTATT	GACAAACGTG	ATGATTCGTC	AAGCGGCGGA	960
TCTTTGATTA	ATGATATAAA	CCCATTTGGC	TGGTTGACGG	GAACGGGCAG	TGCCATTGGC	1020
CCCACTGCTA	CGGGCTTAGG	AGGCGGTTCA	GGTACGGCAA	CTCAATCCGT	GCCTGCTTCG	1080
GAAGCCACCA	TGGACTGTCA	ACAATACGGG	ACATTTTCCA	CTTCGGGCTC	TTCTACATTT	1140
AGATCAAACA	ACACCTATTT	CAGTATTAGC	TACGGTGATG	GGACTTTTGC	CTCCGGTACT	1200
TTTGGTACGG	ATGTTTTGGA	TTTAAGCGAC	TTGAACGTTA	CCGGGTTGTC	TTTTGCCGTT	1260
GCCAATGAAA	CGAATTCTAC	TATGGGTGTG	TTAGGTATTG	GTTTGCCCGA	ATTAGAAGTC	1320
ACTTATTCTG	GCTCTACTGC	GTCTCATAGT	GGAAAAGCTT	ATAAATACGA	CAACTTCCCC	1380
ATTGTATTGA	AAAATTCTGG	TGCTATCAAA	AGCAACACAT	ATTCTTTGTA	TTTGAACGAC	1440
TCGGACGCTA	TGCATGGCAC	CATTTTGTTC	GGAGCCGTGG	ACCACAGTAA	ATATACCGGC	1500
ACCTTATACA	CAATCCCCAT	CGTAAACACT	CTGAGTGCTA	GTGGATTTAG	CTCTCCCATT	1560
CAATTTGATG	TCACTATTAA	TGGTATCGGT	ATTAGTGATT	CTGGGAGTAG	TAACAAGACC	1620
TTGACTACCA	CTAAAATACC	TGCTTTGTCG	GATTCCGGTA	CTACTTTGAC	TTATTTACCT	1680
CAAACAGTGG	TAAGTATGAT	CGCTACTGAA	CTAGGTGCGC	AATACTCTTC	CAGGATAGGG	1740
TATTACGTAT	TGGACTGTCC	ATCTGATGAT	AGTATGGAAA	TAGTGTTCGA	TTTTGGTGGT	1800
TTTCACATCA	ATGCACCACT	TTCGAGTTTT	ATCTTGAGTA	CTGGCACTAC	ATGTCTTTTA	1860
GGTATTATCC	CAACGAGTGA	TGACACAGGT	ACCATTTTGG	GTGATTCATT	TTTGACTAAC	1920

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GCGTACGTGG	TTTATGATTT	GGAGAATCTT	GAAATATCCA	TGGCACAAGC	TCGCTATAAT	1980
ACCACAAGCG	AAAATATCGA	AATTATCACA	TCCTCTGTTC	CAAGCGCCGT	AAAGGCACCA	2040
GGCTATACAA	ACACTTGGTC	CACAAGTGCA	TCTATTGTTA	CCGGTGGTAA	CATATTTACT	2100
GTAAATTCCT	CACAAACTGC	TTCCTTTAGC	GGTAACCTGA	CGACCAGTAC	TGCATCCGCC	2160
ACTTCTACAT	CAAGTAAAAG	AAATGTTGGT	GATCATATAG	TTCCATCTTT	ACCCCTCACA	2220
TTAATTTCTC	TTCTTTTTGC	ATTCATCTGA	AAACCGTTGC	ACAAAGTTTA	GACATTCACA	2280
TCTCCAAGCC	AGTTGGAGTT	TCTGGCGGAA	ATCGTTGCTC	TCGCTTGGGC	AAAGTTTTTT	2340
TTTATTATTA	ATTTTTTATT	GTTACGTTGG	CGGTCTTTAT	TTTTACTTCA	CAATAGTTTA	2400
TCTTACCCAC	TAAGAATAGG	TTACCATTTA	TTCACATTTT	TTTTTCTCAT	TCCTAGTATA	2460
CTATTTACCT	GGGATATGGC	CTATAATCAA	AGGCTTTAAT	ATTCTAATAA	TTCGTTTGGC	2520
ATCTAG						2526

CLAIMS

- A process for preparing albumin by secretion from a yeast genetically modified to produce and secrete the albumin, comprising culturing the yeast in a culture medium such that albumin is secreted into the medium, characterised in that the yeast cells have a reduced level of yeast aspartyl protease 3 proteolytic activity.
- A process according to Claim 1 wherein the said proteolytic activity
 is an endoprotease activity specific for monobasic sites and for paired basic amino acids in a polypeptide.
 - 3. A process according to Claim 1 or 2 wherein the yeast is S. cerevisiae.

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- 4. A process according to Claim 1, 2 or 3 wherein the yeast lacks a functional YAP3 gene or homologue thereof.
- 5. A process according to any one of Claims 1 to 4 wherein the yeast cells additionally have a reduced level of S. cerevisiae Kex2p proteolytic activity.
 - 6. A process according to any one of the preceding claims wherein the albumin is a human albumin.

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7. A culture of yeast cells containing a polynucleotide sequence encoding an albumin and a second polynucleotide sequence encoding a secretion signal causing albumin expressed from the first polynucleotide sequence to be secreted from the yeast, characterised in that the yeast cells have a reduced level of yeast aspartyl protease 3 proteolytic

activity.

8. A culture according to Claim 7 wherein the albumin is a human albumin.

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- 9. A culture according to Claim 7 or 8 wherein the yeast is S. cerevisiae.
- 10. A culture according to any one of Claims 7 to 9 wherein the saidsignal is cleaved by the yeast prior to release of the albumin from the yeast.
 - 11. A culture according to any one of Claims 7 to 10 wherein the yeast cells additionally have a reduced level of Kex2p proteolytic activity.

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- 12. A culture according to Claim 11 wherein the said secretion signal is cleaved from the albumin by a protease other than Kex2p.
- 13. A modified albumin having at least 90% sequence identity to a

 naturally-occurring albumin, which naturally-occurring albumin is
 susceptible to cleavage with yeast aspartyl protease 3 (Yap3p) when
 expressed and secreted in yeast, characterised in that the modified
 albumin is not susceptible to such cleavage.
- 25 14. A modified albumin according to Claim 13 wherein the modified albumin lacks a monobasic amino acid present in the naturally-occurring albumin protein.
- 15. A modified albumin according to Claim 13 or 14 wherein the said monobasic amino acid is arginine.

- 16. A modified albumin according to Claim 14 or 15 wherein the modified albumin additionally lacks a pair of basic amino acids present in the naturally-occurring albumin.
- 5 17. A modified albumin according to Claim 16 wherein the said pair of amino acids is Lys, Lys; Lys, Arg, Arg, Lys; or Arg, Arg.
- 18. A modified albumin according to Claim 13 wherein the naturallyoccurring albumin is a human albumin and the modified protein lacks

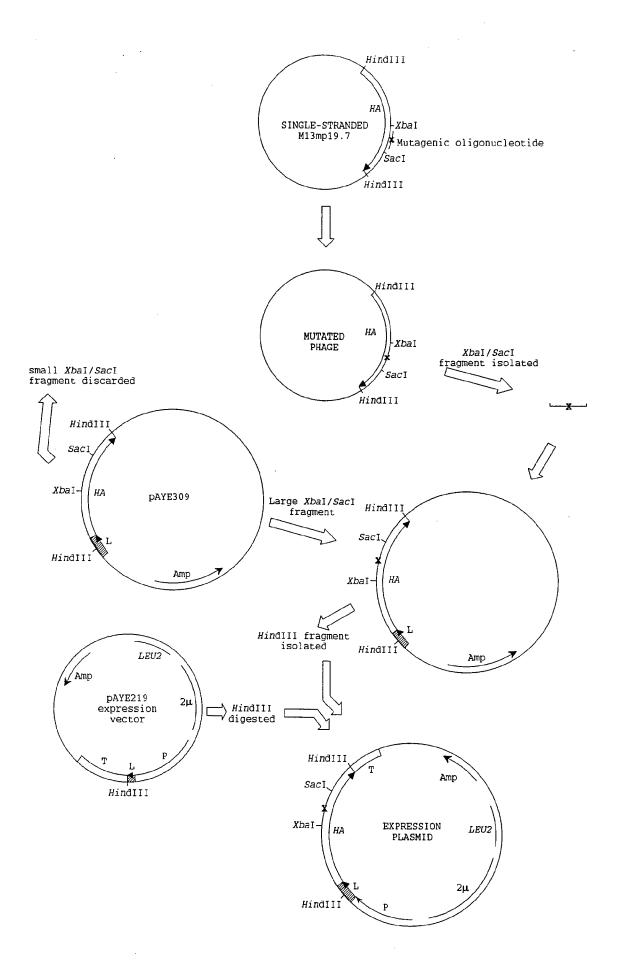
 Arg⁴¹⁰; and, optionally, residues 413 and 414 do not each consist of lysine or arginine.
 - 19. A modified albumin according to Claim 18 which is a human albumin having the amino acid changes R410A, K413Q, K414Q.

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- 20. A polynucleotide encoding a modified albumin according to any one of Claims 13 to 19.
- A yeast containing a polynucleotide according to Claim 20,
 transcription signals such that the modified albumin is expressed in the yeast, and a further polynucleotide adjacent the said polynucleotide such that the modified albumin is secreted from the yeast.

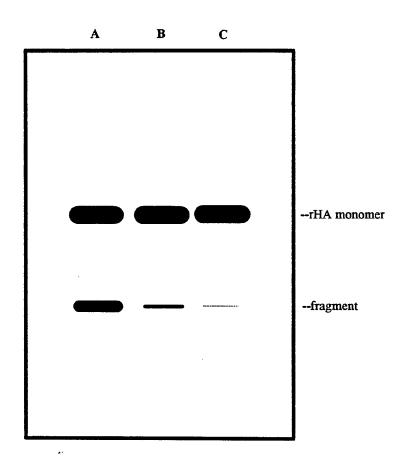
WO 95/23857 PCT/GB95/00434

Figure 1

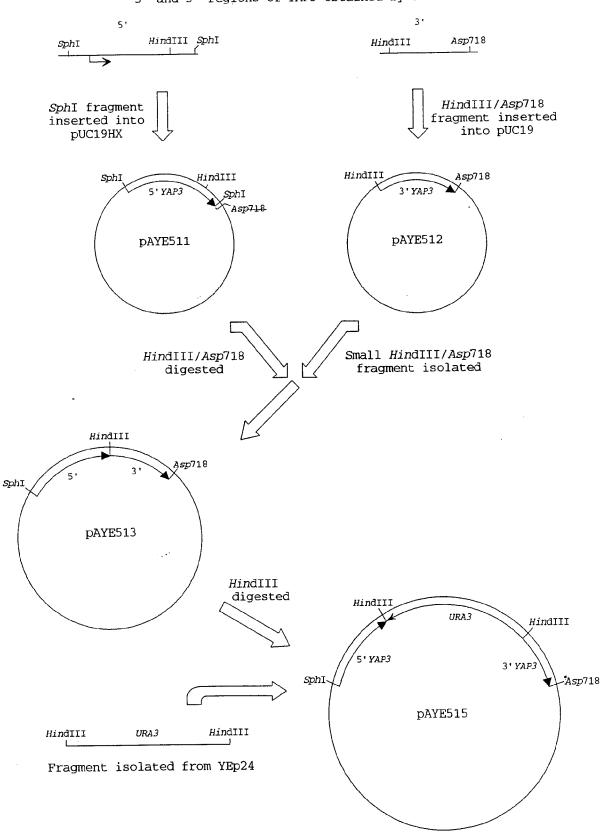


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2/5 <u>Figure 2</u>



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4/5 Figure 4

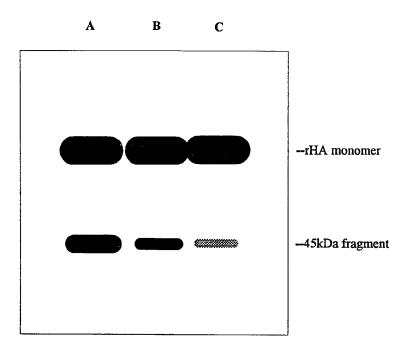
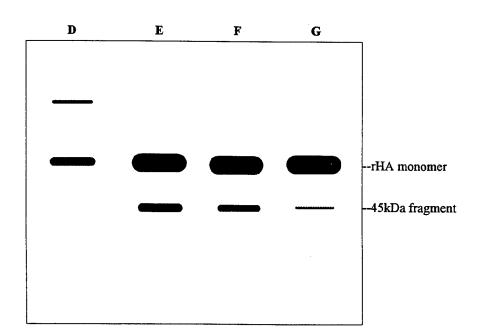
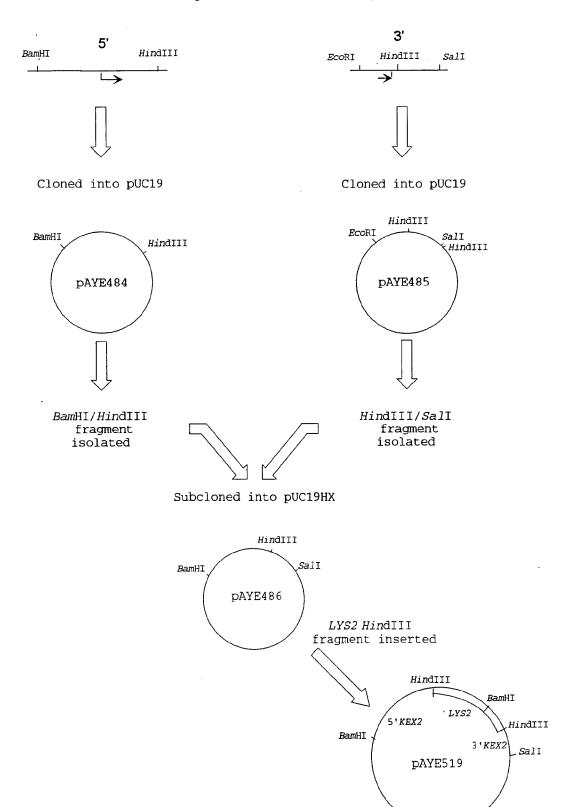


Figure 5



5/5 Figure 6

5' and 3' regions of KEX2 obtained by PCR:



INTERNATIONAL SEARCH REPORT

Inte onal Application No PCT/GB 95/00434

				.,
A. CLASS IPC 6	SIFICATION OF SUBJECT MATTER C12N15/12 C12N1/21 A61K C12N1/20	38/38	C12P21/02	C12N15/11
According	to International Patent Classification (IPC) or to both national	l classification	n and IPC	
B. FIELD	S SEARCHED			
	documentation searched (classification system followed by clased C12N A61K C12P	ssification syr	nbols)	
	ation searched other than minimum documentation to the exten			
Electronic	data base consulted during the international search (name of da	ata base anu,	where practical, search	terms used)
C. DOCUM	MENTS CONSIDERED TO BE RELEVANT			
Category °	Citation of document, with indication, where appropriate, of	f the relevant	passages	Relevant to claim No.
P,A	BIOCHIMIE, vol. 76, 1994 pages 226-233, Y. BOURBONNAIS ET AL. 'Cleava prosomatostatins by the yeast Kex2 endoprotease' *see the whole article*		nd	1-21
Y	BIOTECHNOLOGY, vol. 8, no. 1, 1990 pages 42-46, D. SLEEP ET AL. 'The secretic serum albumin from the yeast Susing five different leader sees the whole article*	S. cere	visiae	1-21
X Furt	her documents are listed in the continuation of box C.		Patent family members	s are listed in annex.
^o Special cat	tegories of cited documents :	"T" lat	er document published a	uter the international filing date
conside "E" earlier	ent defining the general state of the art which is not ered to be of particular relevance document but published on or after the international	or ci: in	r priority date and not in ted to understand the pri evention	conflict with the application but inciple or theory underlying the evance; the claimed invention
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Date of the	actual completion of the international search	Da	te of mailing of the inter	mational search report
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Name and n	nailing address of the ISA	Au	thorized officer	
	European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Marie, A	
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vol. 12, no. 1, 1993 pages 285-294, Y. BOURBONNAIS ET AL. 'Isolation and characterisation of S. cerevisiae mutants defective in somatostatin expression' *see the whole article*		•	PCT/GB 9	5/00434			
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